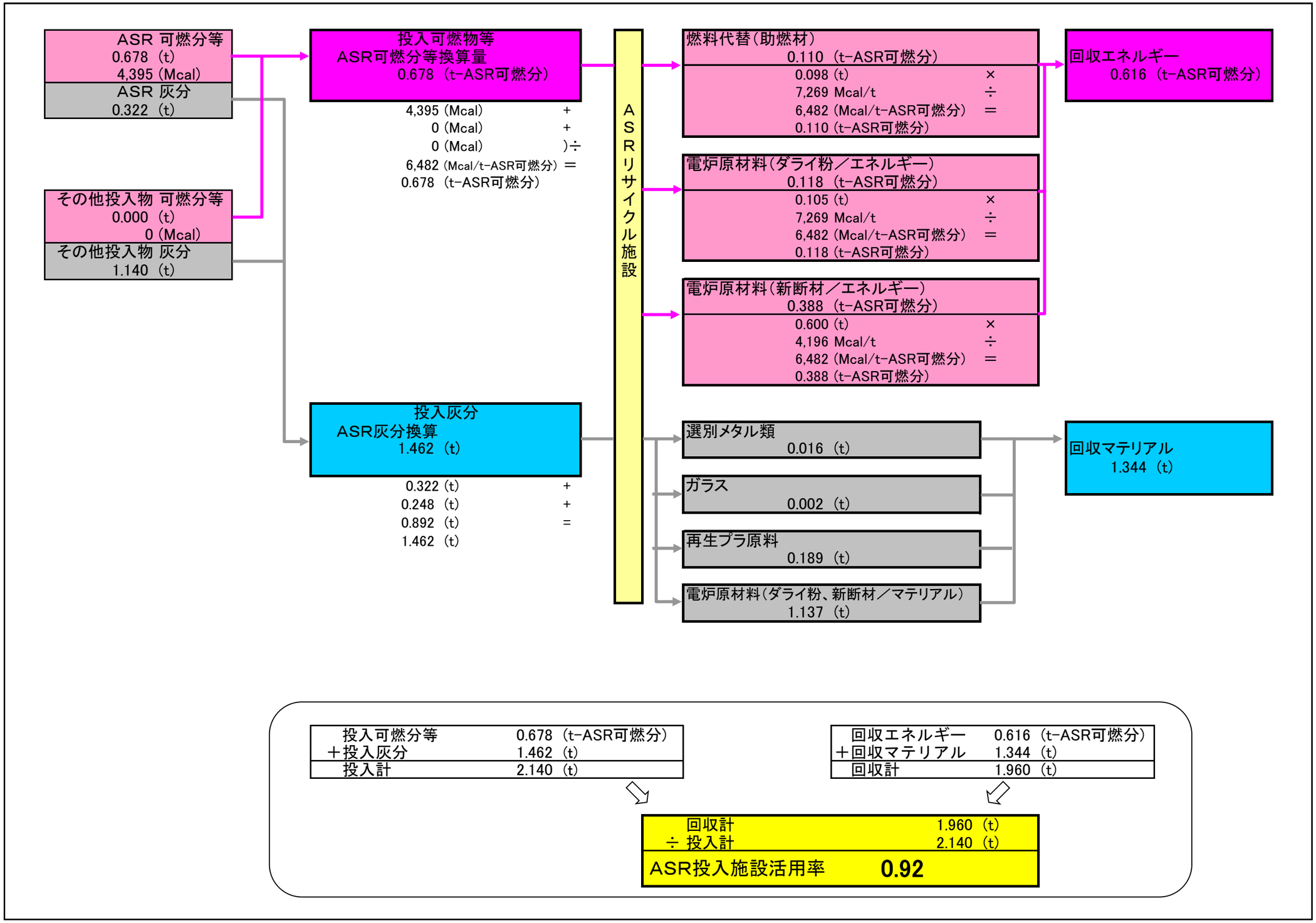18年度　豊田メタルのASR投入施設活用率